

# **Nitric Acid Plant Emission Monitoring**



## High Pressure Applications

The Protea 2000 emissions analyser measures Oxides of Nitrogen for process control purposes, typically upstream of the N<sub>2</sub>O abatement reactor where typical pressures can be as high as 10 barg. The analyser can be supplied in both in-situ and extractive configuration to suit customers' requirements.

Typical Ranges	
NH <sub>3</sub>	0 - 200ppm
NO	0 - 300ppm
NO <sub>2</sub>	0 - 1000ppm

## Stack Emissions including Ammonia

Protea 2000 has an integral auto-zero and calibration facility and, in order to meet the requirements of the Nitric Acid process, the system can be supplied with an auto-ranging capability to monitor plant upsets. The instrument is compliant with international standards and complies with the stringent requirements of Environment Agencies.

Typical Ranges	
SO <sub>2</sub>	0 - 1000ppm
NO	0 - 300ppm
NO <sub>2</sub>	0 - 1000ppm

## Stack Emissions including Hydrocarbons

Protea 2000 is heated to prevent condensate build-up at low sample temperatures. The heated probe option is especially suited to this application as it efficiently deals with variations in process temperature. It also keeps the probe hot, ensuring immediate availability when the plant is restarted after an outage.

Typical Ranges	
CO <sub>2</sub>	0 - 20%
NO	0 - 1250mg/m <sup>3</sup>
NO <sub>2</sub>	0 - 1250mg/m <sup>3</sup>
N <sub>2</sub> O	0 - 1.5%
CO	0 - 1250mg/m <sup>3</sup>
NO <sub>x</sub>	0 - 2500mg/m <sup>3</sup>
CH <sub>4</sub>	0 - 6000mg/m <sup>3</sup>

For Hazardous Area locations associated with high Methane levels, Protea P2000 can be supplied with ATEX / IEC approvals including accessories suitable for installation in such areas. For example, steam-heated probes and bypasses ensure that the sample temperature is maintained above the acid dew point. These in-situ analysers are designed to provide high levels of reliability meeting Environmental Agency's requirements for monitoring availability.

Typical Ranges	
H <sub>2</sub> O	0 - 5%
NO	0 - 500ppm
NO <sub>2</sub>	0 - 250ppm
NH <sub>3</sub>	0 - 200ppm
CH <sub>4</sub>	0 - 200ppm

The Protea P-PC controller has a capability to control up to eight analysers and includes data logging and reporting.

Distributed by:



This Datasheet is a guide to the product and Protea Ltd reserve the right to modify the product without notification.